

**Non Active Straight Cutting Oils**

Divyol ST Cut 154 & 156 are blended from highly refined mineral oils with Non – Active Sulfurized fatty oils and EP Compounds. This additives releases sufur at high temperature to function as an effective anti –chip weld agent.

Advantages:

1. Excellent Tool Life
2. Improved Surface Finish
3. It can be used for Multiple operations.

Applications:

Divyol ST Cut 154 & 156 are used for cold forging of high tensile fatserness of smaller and medium size.

Typical Specifications of Divyol Non Active Straight Cutting Oils:

Characteristics	Test Methods	Divyol ST Cut 154	Divyol ST Cut 156
Appearance	Visual	Bright & Clear	
Colour	ASTM D – 1500	Brownish	2.5
Specific Gravity @ 29.5 °C	ASTM D – 1298	0.890	0.868
Kinematic Viscosity @ 40 °C cst	ASTM D - 445	35-40	65-75
Flash Point °C (COC) Min.	ASTM D – 92	190	190
Pour Point °C Max.	ASTM D – 97	-6	-3

(Revision # 01 dated 19th June,2018)

Disclaimer: Gandhar makes no warranties, representation or conditions of any kind expressed or implied for use with respect to these products. Final determination of suitability of the product for the application contemplated by the users is solely their responsibility.

**QMS 9001:2015, EMS 14001:2015, OHSAS 18001:2007, NABL Accreditation, GMP Certified and Government Recognised Three Star Export House****Registered Office:** 18th Floor, DLH Park, S. V. Road, Goregaon (W), Mumbai 400062, India. CIN: U23200MH1992PLC068905Phone: +91-22-40635600 • Fax: +91-22-40635601 • E-mail: sales@gandharoil.com, exports@gandharoil.com • **Website: www.gandharoil.com****Branch Offices & Depot:** Pune • Suart • Baroda • Kandla • Indore • Raipur • Udaipur • Jaipur • Delhi • Faridabad • Sonapat • Manesar • Ghaziabad
Hapur • Varanasi • Haridwar • Patna • Haldia • Paradeep • Guwahati • Bangalore • Mangalore • Hyderabad • Vishakhapatnam**Plants:** Taloja • Silvassa • Sharjah (U.A.E)**Overseas Office:** Dubai • Singapore