

Divyol Honning Oils For finishing operations eg. Honing, Reaming or Lapping, low viscosity mineral based products are used as coolants. Whilst in case of Lapping the coolant acts as a carrier of fine emery powder, in Honing it cools the reciprocating grinding stones and helps achieve mirror surface finish by ensuring good heat transfer. The properties of products used in both these operations overlap and usually a multipurpose formulation is marketed to take care of these situations. It meets specification of IS 3065 TYPE I Grade II.

Divyol Honning Oils offers the below mentioned Benefits:-

1. Can be used for both ferrous and non-ferrous metal.
2. It is economical to use.
3. The desired surface finish is achieved.

Typical Specifications of Divyol Hone Oils :

Characteristics	Test Methods	DIVYOL HONE OIL 980	DIVYOL HONE OIL 981
Appearance	Visual	Bright & Clear	Bright & Clear
Colour	Visual	Red	Red
Density @15°C	D 1298	0.87	0.87
Flash Point COC°C	D 92	120	115
Pour Point °C	D 97	-3	3
Viscosity cSt @40°C	D 445	4.5	5
Polar Compounds (1%)	Present	Yes	Yes
Copper Strip Corrosion	IS 1448 P-16-1976	1A	1A
Acidity Mgms KOH/gm	IS 1448 P-2-1967	0.3	0.3

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Disclaimer: Gandhar makes no warranties, representation or conditions of any kind expressed or implied for use with respect to these products. Final determination of suitability of the product for the application contemplated by the users is solely their responsibility.



QMS 9001:2015, EMS 14001:2015, OHSAS 18001:2007, NABL Accreditation, GMP Certified and Government Recognised Three Star Export House

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